



INDEPENDENT COMPONENTS CORP.

528 Hempstead Turnpike, West Hempstead, NY 11552 • Phone 516-481-5100 FAX 516-481-5550
www.iccparts.com sales@iccparts.com • Toll Free: Phone 877-ICC-ICC3 FAX 800-814-8883

Saylor Beall Air Compressor Replacement Parts

TUNE UP KITS TUK's with Wearing Valve Parts To simplify ordering parts for single machine repair, TUNE UP KITS have been assembled which include Gasket Kit, Piston Ring Kit, intake filter element, insert bearings, valve discs, valve springs and oil seal to recondition one compressor. Saylor Beall has used two different connecting rods and pistons in the 700 series compressors. Our "OB" kits are for compressors made prior to 8/7/80 and contain the older version connecting rod inserts and contain piston rings for both new and old style pistons.

VALVE SET TUNE UP KITS VSTUK's with Complete Replacement Valves.

VSTUK's have been assembled which include all parts in TUK's, with Complete Replacement Valves (current style) instead of Wearing Valve Parts. Your cost can be calculated by adding the EXTRA VSTUK COST to the TUK cost in the table below. Order by starting the part number with VSTUK instead of TUK.

UNDERSIZE BEARING KITS If you want any of the kits assembled with Undersize Bearings, insert the letter "U" before the "SA" in the TUK part number for .020 Undersize bearings.

Notes	STANDARD SIZE BEARINGS I.C.C. PART NO.	w/ .020 UNDER. BEARINGS	VSTUK's I.C.C. PART NO.
Compressors with aluminum rods	TUK-703-SA	U	VSTUK-703-SA
Compressors with iron rods.....	TUK-703-OB-SA.....	U	VSTUK-703-OB-SA
Compressors with aluminum rods	TUK-705-SA	U	VSTUK-705-SA
Compressors with iron rods.....	TUK-705-OB-SA.....	U	VSTUK-705-OB-SA
All versions of this compressor.....	TUK-707-SA	U	VSTUK-707-SA
See Note below HOK's	TUK-4500-SA	U	see below
See Note below HOK's	TUK-9000-SA	U	see below

Notes	STANDARD SIZE BEARINGS I.C.C. PART NO.	UNDERSIZE BEARINGS .020 UNDERSIZE
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VALVE SET TUNE UP KITS VSTUK's with Complete Replacement Valves - Contains all parts in the TUNE UP KITS, with a VALVE SET (assemblies) in place of valve discs and valve springs.

Compressors running Start/Stop	VSTUK-4500SS-SA.....	VSTUK-4500SSU-SA
Compressors running Constant Speed	VSTUK-4500CR-SA	VSTUK-4500CRU-SA
Compressors running Start/Stop	VSTUK-9000SS-SA.....	VSTUK-9000SSU-SA
Compressors running Constant Speed	VSTUK-9000CR-SA	VSTUK-9000CRU-SA

HEAD OVERHAUL KITS HOK's with Wearing Valve Parts To simplify ordering parts for single machine valve and cylinder head repair, HEAD OVERHAUL KITS have been assembled with all necessary valve discs, valve springs, valve locating pins (4500 & 9000 only), valve seat and cover gaskets, o-rings, head, intercooler gaskets and intake filter element to recondition valves for one compressor.

VALVE SET HEAD OVERHAUL KITS VSHOK's with Complete Replacement Valves Contains all parts in the HEAD OVERHAUL KIT, with a VALVE SET (assemblies) in place of valve replacement parts.

Notes	I.C.C. PART NO.	VSHOK
	HOK-703-SA	VSHOK-703-SA
	HOK-705-SA	VSHOK-705-SA
	HOK-707-SA	VSHOK-707-SA
Compressors running Start/Stop	HOK-4500-SA	VSHOK-4500SS-SA
Compressors running Constant Speed	HOK-4500-SA	VSHOK-4500CR-SA
Compressors running Start/Stop	HOK-9000-SA	VSHOK-9000SS-SA
Compressors running Constant Speed	HOK-9000-SA	VSHOK-9000CR-SA

IMPORTANT NOTE on 4500 & 9000 VALVES For a period of time Saylor Beall used a different design valve in the 4500 and 9000 compressors. This valve uses Washer type, not Slotted type Valve Discs. Replacement Discs & Springs for these valves ARE NOT AVAILABLE from either ICC or Saylor Beall. The valves can only be replaced! Order a VSHOK or VSTUK.

Please call for price and delivery of part numbers not listed

We sell only to resale accounts – We do not sell to the end user

Independent Components Corp. Is an independent supplier of compressor replacement parts and is not affiliated with manufacturers mentioned in this catalog. The original manufacturers' product description and/or part number is given for reference only.



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SAYLOR BEALL PART NO.	I.C.C. PART NO.	SAYLOR BEALL PART NO.	I.C.C. PART NO.	SAYLOR BEALL PART NO.	I.C.C. PART NO.
VALVE ASSEMBLIES WITH SEAT GASKETS		VALVE TOOLS for above		VALVE SETS WITH GASKETS (All valves for one machine)	
4265.....	φ VAL-4265-SA	w/pins.....	VTOOL-1SA-ICC	4812.....	VSET-703-SA
4266.....	φ VAL-4266-SA	w/bar.....	VTOOL-2SA-ICC	4813.....	VSET-705-SA
4267.....	φ VAL-4267-SA			4814.....	VSET-707-SA
	φ Made in USA by ICC	8441.....	VAL-8441S-SA	8571 (Start/Stop).....	VSET-4500SS-SA
		8442.....	VAL-8442D-SA	8572 (Constant speed)	VSET-4500CR-SA
		8443.....	VAL-8443S-SA	8456 (Start/Stop).....	VSET-9000SS-SA
		8444.....	VAL-8444S-SA	8457 (Constant speed)	VSET-9000CR-SA
		8445.....	VAL-8445S-SA		
VALVE DISCS & LOCATING PINS		VALVE SPRINGS		VALVE GASKETS	
4082.....	DISC-4082-SA	4079.....	SPG-4079-SA	4087.....	VSG-4087-SA
8489.....	DISC-8489-SA	4086.....	SPG-4086-SA	8423.....	VSG-8423-SA
8499.....	DISC-8499-SA	8490.....	SPG-8490-SA	8424.....	VSG-8424-SA
.....	LPIN-8400-SA	8500.....	SPG-8500-SA	4088.....	VCG-4088-SA
				8421.....	CG-8421-SA
PISTON RING KITS		GASKET KITS & SHIM SETS		INSERT BEARINGS PAIRS†	
6102.....	RK-703-SA	4310.....	GK-703-SA	4069.....	IN-4069PR-SA
6094.....	RK-705-SA	4311.....	GK-705-SA	4069(.020) Undersized	IN-4069PRU-SA
6095.....	RK-707-SA	4312.....	GK-707-SA	4070.....	IN-4070PR-SA
				4070(.020) Undersized	IN-4070PRU-SA
4394 (for OBS. 703)	RK-4394-SA	8569.....	GK-4500-SA	8081.....	IN-8081PR-SA
4395 (for OBS. 705)	RK-4395-SA	8451.....	GK-9000-SA	8081(.020) Undersized	IN-8081PRU-SA
4396 (for OBS. 707)	RK-4396-SA			†Price is for Two Halves for One	
		6112.....	SS-6112-SA	Connecting Rod	
8568.....	RK-4500-SA	8030P.....	SSET-8030P-SA		
8450.....	RK-9000-SA				
MAIN BEARINGS		PISTON PIN BUSHINGS		PISTON PINS	
4097 (Pair of Cups)...	RB-4097-CU-SA	4126.....	NB-4126-SA	4014.....	PIN-4014-SA
4098.....	RB-4098-CO-SA	4821.....	BUS-4821-SA	4461.....	PIN-4461-SA
4213.....	RB-4213-CO-SA	8781.....	BUS-8781-SA	8052.....	PIN-8052-SA
5058.....	RB-8058-CU-SA			8417.....	PIN-8417-SA
5057.....	RB-8057-CO-SA				
UNLOADER VALVE ASSEMBLY		INDIVIDUAL GASKETS		INDIVIDUAL GASKETS (cont.)	
6154.....	DUV-6154-SA	4019.....	BHG-4019-SA	8406.....	RG-8406-SA
6155.....	VAL-6155-SA	4081 (set of 26 washers)	CW-4081-26-SA	8407.....	RG-8407-SA
6184.....	DUV-6184-SA	4081 (single washer).	CW-4081-SA	8409.....	RG-8409-SA
		4104.....	SC-4104-SA	8646.....	OPG-8646-SA
		4105.....	CB-4105-SA	8607.....	OSG-8607-SA
OIL SEALS					
4099R.....	OS-4099R-SA	4111.....	RC-4111-SA	SAFETY & CHECK VALVES	
8059.....	OS-8059-SA	4124.....	SC-4124-SA	4726.....	CKV-4726-SA
HEAD, FLANGE GASKETS, O-RINGS		4849.....	FEC-4849-SA	4144.....	ISV-4144-SA
4066.....	HG-4066-SA	6077 (set of 12 washers)	CW-6077-12-SA	3130K.....	ISV-3130-SA
4090.....	HG-4090-SA	6077 (single washer).	CW-6077-SA	8270.....	ISV-8270-SA
8420.....	HG-8420-SA				
4085.....	IC-4085-SA	6113.....	UC-6113-SA	SAYLOR-BEALL SURPLUS	
8034.....	IC-8034-SA	6325.....	CP-6325-SA	4707.....	CYLINDERS
4203.....	EM-4203-SA	6404.....	OP-6404-SA		
8427.....	MC-8427-SA	8027.....	CB-8027-SA		
		8028.....	SC-8028-SA		
5028.....	ORG-5028-SA				
8446.....	ORG-8446-SA	8029.....	REC-8029-SA		
8447.....	ORG-8447-SA	8030.....	SS-8030-SA		
8636.....	ORG-8636-SA	8034.....	IC-8034-SA		
8642.....	ORG-8642-SA	8072 (set of 12 washers)	CW-8072-12-SA		
		8072 (single washer).	CW-8072-SA		



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Saylor Beall Air Compressor Replacement Parts

Saylor Beal Style Overhaul Kits - Contains all parts as listed in the Saylor Beal Price list. Minor kits have valve discs and springs to rebuild the valve assemblies, Major kits have replacement valve assemblies. Generally these are similar to our **TUK** and **VSTUK** with the addition of wrist pin bushings or needle bearings (were used) and air control valve (were used)

Notes	SB PART NUMBER	I.C.C. PART NO.
703 Minor Overhaul Kits After Sept 1970	4998-R	KIT-4998-R-SA
703 Major Overhaul Kits After Sept 1970	4998-VR	KIT-4998-VR-SA
703 Minor Overhaul Kits After Sept 7, 1980	4998-RD	KIT-4998-RD-SA
703 Major Overhaul Kits After Sept 7, 1980	4998-VRD	KIT-4998-VRD-SA
703 Minor Overhaul Kits After Feb 10, 1988	4998-RDN	KIT-4998-RDN-SA
703 Major Overhaul Kits After Feb 10, 1988	4998-VRDN	KIT-4998-VRDN-SA
703 Minor Overhaul Kits After Pressure Lube After Aug 9, 1980	4998-RP	KIT-4998-RP-SA
703 Major Overhaul Kits After Pressure Lube After Aug 9, 1980	4998-VRP	KIT-4998-VRP-SA
703 Minor Overhaul Kits After Pressure Lube After Feb 10, 1988	4998-RPN	KIT-4998-RPN-SA
703 Major Overhaul Kits After Pressure Lube After Feb 10, 1988	4998-VRPN	KIT-4998-VRPN-SA
705 Minor Overhaul Kits After Sept 1970	4997-R	KIT-4997-R-SA
705 Major Overhaul Kits After Sept 1970	4997-VR	KIT-4997-VR-SA
705 Minor Overhaul Kits After Aug, 1980	4997-RD	KIT-4997-RD-SA
705 Major Overhaul Kits After Aug, 1980	4997-VRD	KIT-4997-VRD-SA
705 Minor Overhaul Kits After Feb 12, 1988	4997-RDN	KIT-4997-RDN-SA
705 Major Overhaul Kits After Feb 12, 1988	4997-VRDN	KIT-4997-VRDN-SA
705 Minor Overhaul Kits After Pressure Lube After Aug 9, 1980	4997-RP	KIT-4997-RP-SA
705 Major Overhaul Kits After Pressure Lube After Aug 9, 1980	4997-VRP	KIT-4997-VRP-SA
705 Minor Overhaul Kits After Pressure Lube After Feb 12, 1988	4997-RPN	KIT-4997-RPN-SA
705 Major Overhaul Kits After Pressure Lube After Feb 12, 1988	4997-VRPN	KIT-4997-VRPN-SA
707 Minor Overhaul Kits After June 1970	4999-R	KIT-4999-R-SA
707 Major Overhaul Kits After June 1970	4999-VR	KIT-4999-VR-SA
707 Minor Overhaul Kits After Aug, 1980	4999-RD	KIT-4999-RD-SA
707 Major Overhaul Kits After Aug, 1980	4999-VRD	KIT-4999-VRD-SA
707 Minor Overhaul Kits After Nov 12, 1987	4999-RPN	KIT-4999-RPN-SA
707 Major Overhaul Kits After Nov 12, 1987	4999-VRPN	KIT-4999-VRPN-SA
707 Minor Overhaul Kits After Pressure Lube After Aug 7, 1980	4999-RP	KIT-4999-RP-SA
707 Major Overhaul Kits After Pressure Lube After Aug 7, 1980	4999-VRP	KIT-4999-VRP-SA
707 Minor Overhaul Kits After Pressure Lube After Nov 12, 1987	4999-RPN	KIT-4999-RPN-SA
707 Major Overhaul Kits After Pressure Lube After Nov 12, 1987	4999-VRPN	KIT-4999-VRPN-SA
4500 Valve Repair Kit	8570	VRK-8570-SA
4500 Minor Overhaul	8573	KIT-8573-SA
4500 Major Overhaul Start/Stop	8574	KIT-8575-SA
4500 Major Overhaul Constant Run	8575	KIT-8574-SA
PL4500 Minor Overhaul Pressure Lube	8573-P	KIT-8573-P-SA
PL4500 Major Overhaul Pressure Lube Start/Stop	8574-P	KIT-8575-P-SA
PL4500 Major Overhaul Pressure Lube Constant Run	8575-P	KIT-8574-P-SA
9000 Valve Repair Kit	8487	VRK-8487-SA
9000 Minor Overhaul	8369-R	KIT-8369-R-SA
9000 Major Overhaul Start/Stop	8369-VR	KIT-8369-VR-SA
9000 Major Overhaul Constant Run	8391-V	KIT-8391-V-SA
PL9000 Minor Overhaul Pressure Lube	8369-RP	KIT-8369-RP-SA
PL9000 Major Overhaul Pressure Lube Start/Stop	8369-VRP	KIT-8369-VRP-SA
PL9000 Major Overhaul Pressure Lube Constant Run	8391-VP	KIT-8391-VP-SA
6154 Discharge Unloader Valve Repair Kit	6154-R	KIT-6154-SA
6184 Discharge Unloader Valve Repair Kit	6184-R	KIT-6184-SA

AIR FILTERS OIL FILTERS & AIR FILTER ASSEMBLIES

See complete listing in *FILTERS AIR-OIL SEPERATORS* section.

INLINE FILTERS

See complete listing in *COMPRESSOR OILS INLINE FILTERS* section.



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Industrial Air Compressor Replacement Parts

TUNE UP KITS TUK's with Wearing Valve Parts. To simplify ordering parts for single machine repair, TUNE UP KITS have been assembled which include Gasket Kit, Piston Ring Kits, intake filter elements, insert bearings, valve discs, valve springs and oil seal to recondition one compressor.

VALVE SET TUNE UP KITS VSTUK's with Complete Replacement Valves.

VSTUK's have been assembled which include all parts in TUK's, with Complete Replacement Valves (current style) instead of Wearing Valve Parts. Your cost can be calculated by adding the **EXTRA VSTUK COST** to the TUK cost in the table below. Order by starting the part number with VSTUK instead of TUK.

UNDERSIZE BEARING KITS If you want any of the kits assembled with Undersize Bearings, insert the letter "U" before the "IA" in the TUK part number for .020 Undersize bearings.

MODEL	STANDARD SIZE BEARINGS I.C.C. PART NO.	UNDERSIZE BEARINGS .020 Undersize	VSTUK
SC23 (CI-5)	TUK-SC23-IA	TUK-SC23U-IA	VSTUK-SC23-IA
SC46 (CI-10)	TUK-SC46-IA	TUK-SC46U-IA	VSTUK-SC46-IA

HEAD OVERHAUL KITS HOK's with Wearing Valve Parts. To simplify ordering parts for single machine valve and cylinder head repair, HEAD OVERHAUL KITS have been assembled with all necessary valve discs, valve springs, valve seat and cover gaskets, o-rings, head and intercooler gaskets and intake filter elements to recondition valves for one compressor.

VALVE SET HEAD OVERHAUL KITS VSHOK's with Complete Replacement Valves. Contains all parts in the HEAD OVERHAUL KIT, with a VALVE SET (assemblies) in place of valve discs and valve springs.

MODEL	I.C.C. HOK PART NO.	I.C.C. VSHOK PART NO.
SC23 (CI-5)	HOK-SC23-IA	VSHOK-SC23-IA
SC46 (CI-10)	HOK-SC46-IA	VSHOK-SC46-IA

INDUSTRIAL AIR style OVERHAUL KITS with NO Valves or Valve Replacement Parts. To simplify ordering parts for single machine repair, OVERHAUL KITS have been assembled with Gasket Kit, Piston Ring Kits, intake filter elements, insert bearings, and oil seal to recondition one compressor.

165-0064	KIT-SC23-IA
165-0065	KIT-SC46-IA

I.A. PART NUMBERS	I.C.C. PART NO.	I.A. PART NUMBERS	I.C.C. PART NO.
VALVE ASSEMBLIES WITH SEAT GASKETS (Original valves are sold without seat gaskets)		VALVE DISCS	
043-0098.....	VAL-0098-IA	043-0097	DISC-0097-IA
043-0099.....	VAL-0099-IA	VALVE SPRINGS	
043-0100.....	VAL-0100-IA	055-0048	SPG-0048-IA
VALVE SETS WITH SEAT GASKETS (All valves for one machine) (Original valves are sold without seat gaskets)		055-0049	SPG-0049-IA
(Set of 5 valves)	VSET-SC23-IA	VALVE GASKETS	
(Set of 10 valves)	VSET-SC46-IA	046-0174	VCG-0174-IA
VALVE TOOLS for above Valves		060-0062	VSG-0062-IA
w/pins	VTOOL-1SA-ICC	OTHER VALVE PARTS	
w/bar	VTOOL-2SA-ICC	043-0094	SPA-0094-IA
VALVE GASKET SETS		043-0095	SPA-0095-IA
046-0184.....	VGS-SC23-IA	058-0082	RET-0082-IA
046-0186.....	VGS-SC46-IA	058-0083	RET-0083-IA
		077-0072	COV-0072-IA
		077-0073	COV-0073-IA

INSERT BEARINGS PAIRS†	
051-0055 Pair	INS-0055PR-IA
.020 Undersize	INS-0055PRU-IA

† Price is for Two Halves for One Connecting Rod.

PISTON RODS	
047-0054 aluminum	ROD-0054-IA
047-0084 cast iron	ROD-0084-IA

PISTON RING KITS	
054-0178 (HP)	RK-0178-IA
054-0179 (LP)	RK-0179-IA

PISTONS & PINS	
048-0054	PT-0054-IA
048-0081 (048-0055)	PT-0055-IA
052-0027	PIN-0027-IA
052-0028	PIN-0028-IA



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I.A. PART NUMBERS	I.C.C. PART NO.	I.A. PART NUMBERS	I.C.C. PART NO.
INTERCOOLER PARTS		HEAD PARTS	
062-0006.....	PLG-0006-IA	042-0055.....	HEAD-SC23-IA
063-0006.....	REB-0006-IA	042-0056.....	HEAD-SC46-IA
064-0022.....	ELB-0022-IA		
082-0012.....	IC-0012-IA	058-0087.....	NUT-0087-IA
82-716001-L.....	IT-SC46-L-IA	060-0105.....	WAS-0105-IA
82-716001-R.....	IT-SC46-R-IA	083-0008.....	EAM-0008-IA
		083-0009.....	EAM-0009-IA
OIL SEALS		GASKET KITS	
046-0179.....	OS-0179-IA	046-0183.....	GK-0183-IA
		046-0185.....	GK-0185-IA
INDIVIDUAL GASKETS			
046-0130.....	HG-0130-IA	046-0173.....	IC-0173-IA
046-0166.....	HG-0166-IA	046-0175.....	SH-0175-IA
046-0167.....	CB-0167-IA	046-0176.....	SH-0176-IA
046-0168.....	FC-0168-IA	046-0177.....	SH-0177-IA
046-0169.....	SC-0169-IA	046-0178.....	SG-0178-IA
046-0170.....	SC-0170-IA		
046-0171.....	UG-0171-IA	046-0227.....	UG-0227-IA
046-0172.....	AM-0172-IA	060-0061.....	CW-0061-IA
UNLOADER PARTS			
031-0034.....	VAL-0034-IA	077-0071.....	UHA-0071-IA
055-0051.....	CCS-0051-IA	078-0011.....	CCP-0011-IA
059-0156.....	SCR-0156-IA	096-0009.....	WGT-0009-IA
059-0166.....	BOLT-0166-IA	107-0015.....	CCP-0015-IA
068-0089.....	BREC-0089-IA	114-0112.....	WGTH-0112-IA
070-0020.....	CCA-0020-IA	145-0401.....	TUBE-0401-IA
077-0070.....	PLAC-0070-IA	145-0402.....	TUBE-0402-IA
CRANKCASE PARTS			
032-0031.....	SG-0031-IA	053-0051.....	CKS-0051-IA
032-0071.....	SG-0071-IA	053-0052.....	CKS-0052-IA
044-0037.....	FLY-0037-IA	056-0056.....	BRE-0056-IA
044-0051.....	FLY-0051-IA	056-0063.....	DIP-0063-IA
045-0044.....	BC-0044-IA	058-0086.....	NUT-0086-IA
146-0015.....	KEY-0015-IA	059-0163.....	SCR-0163-IA
051-0052.....	RB-0052-CU-IA	060-0069.....	WAS-0069-IA
051-0053.....	MB-0053-IA	062-0004.....	PLUG-0004-IA
051-0053.....	RB-0053-CO-IA	077-0069.....	COV-0069-IA
051-0054.....	RB-0054-CO-IA		
OTHER PARTS			
031-0060.....	VCVP-0060-IA	059-0158.....	SCR-0158-IA
046-0133.....	CG-0133-IA	059-0159.....	SCR-0159-IA
050-0030.....	CYL-0030-IA	059-0167.....	SCR-0167-IA
058-0017.....	NUT-0017-IA	060-0063.....	CW-63-IA
058-0146.....	NUT-0146-IA	060-0070.....	WAS-0070-IA
059-0018.....	BRE-0018-IA	064-0066.....	ELB-0066-IA
059-0153.....	SCR-053-IA	082-0013.....	AF-0013-IA
059-0157.....	SCR-0157-IA	082-0014.....	ACool-0014-IA

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